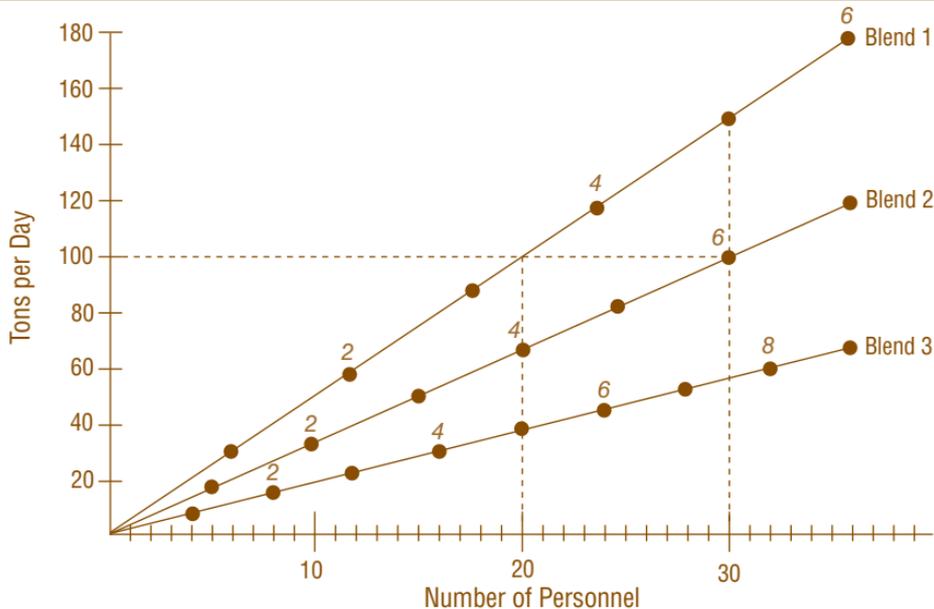


Personnel to MHE Blends



Legend

Blend 1 = 6 personnel per MHE

Blend 2 = 5 personnel per MHE

Blend 3 = 4 personnel per MHE

● = Quantity of MHE

Figure 5. This chart shows how the receipt, issue, shipping, and turn-in processes affect output based on the number of personnel available per piece of materials-handling equipment (MHE).